

FIGURE 2.1

Gantt chart format for biopharmaceutical development project. Schedule of events for a project shown in Gantt chart format including the work breakdown by task and task identification (ID) number. The start and finish dates and the duration of each task are given in the narrative listing. The right-hand panel depicts the project in chart format using solid bars to summarize the duration of a set of tasks (e.g., Research) and shaded bars to represent individual tasks. Diamonds represent milestones and arrows interconnect tasks to reveal dependencies. Special computer software is used to compose complex Gantt charts.

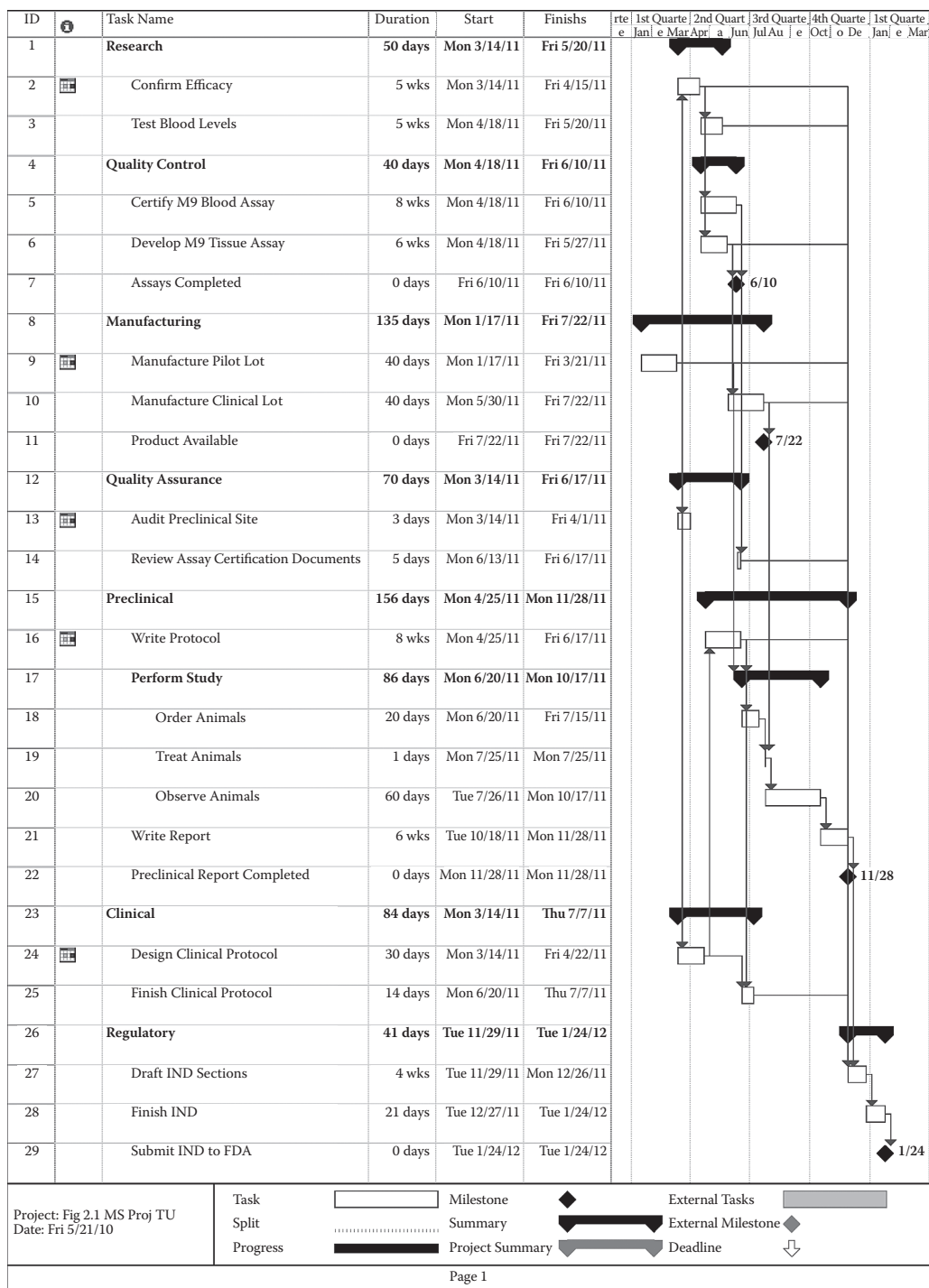


FIGURE 2.2

Timeline format for biopharmaceutical development project. This timeline format demonstrates in a linear pattern the various tasks, bracketed with labels or represented in the bars, and milestones seen as solid diamonds. This is done in software used to draw and prepare various organization charts.

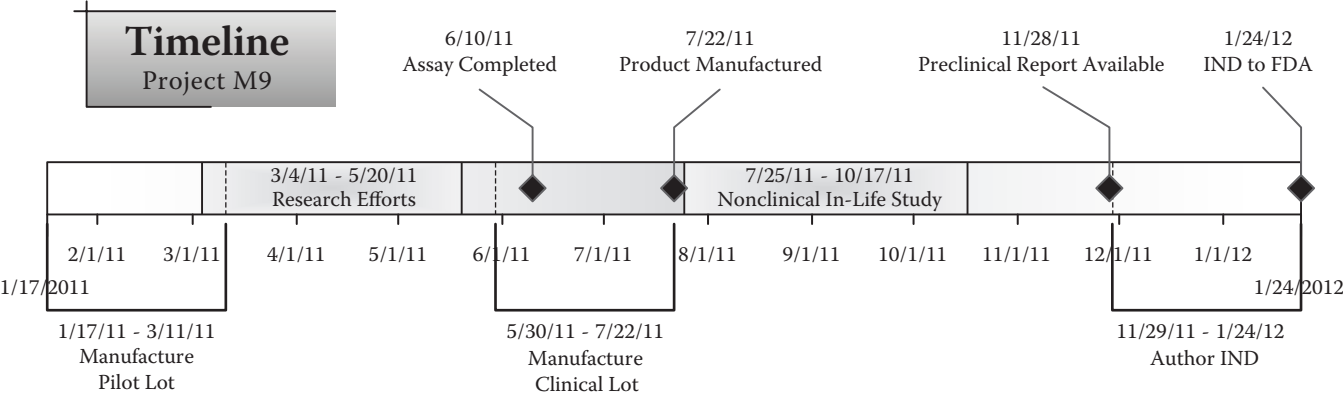


FIGURE 2.3

PERT chart format for biopharmaceutical development project. This is one of several ways of depicting a Program Evaluation and Review Technique (PERT) chart of a biotechnology project. Interrelationships are clearly delineated in this representation of the chart.

